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Thiagarajan [CA/US]; 19170 Tanglewood, North Royal-
ton, OH 44133 (US).

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(74) Agents: **EADES, Norris, M. et al.;** Kirby Eades Gale
Baker, Box 3432, Station D., Ottawa, Ontario K1P 6N9
(CA).

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(71) Applicant (*for all designated States except US*): **ALCAN**
INTERNATIONAL LIMITED [CA/CA]; 1188 Sher-
brooke Street West, Montreal, Québec H3A 3G2 (CA).

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(72) Inventors; and

(75) Inventors/Applicants (*for US only*): **PARSON, Nicholas,**
Charles [GB/CA]; 1659 Grousewood Lane, Kingston,
Ontario K7L 5H6 (CA). **GRAY, Alan** [GB/GB]; 5 Red
House Road, Bodicote, Banbury, Oxfordshire OX15 4BB
(GB). **MAROIS, Pierre, Henri** [CA/CA]; 859 Old Colony
Road, Kingston, Ontario K7P 1S1 (CA). **RAMANAN,**

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(54) Title: ALUMINUM ALLOY TUBE AND FIN ASSEMBLY FOR HEAT EXCHANGERS HAVING IMPROVED CORROSION RESISTANCE AFTER BRAZING

(57) Abstract: Extruded tubes for heat exchangers have improved corrosion resistance when used alone and when part of a brazed heat exchanger assembly with compatible finstock. The tubes are formed from a first aluminum alloy comprising 0.4 to 1.1% by weight manganese, up to 0.01% by weight copper, up to 0.05% by weight zinc, up to 0.2% by weight iron, up to 0.2% by weight silicon, up to 0.01% by weight nickel, up to 0.05% by weight titanium and the balance aluminum and incidental impurities. The fins are formed from a second aluminum alloy containing 0.9 to 1.5% by weight manganese or an alloy of the AA3003 type, this second aluminum alloy further containing at least 0.5% by weight zinc.

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